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- (54) Diarylpyrazolinones
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Abstract

The invention relates to new diarylpyrazolinones of the general formula (I)

$$F_2CH-Q \longrightarrow \begin{array}{c} H \\ \downarrow \\ \downarrow \\ N-N \\ 0 \end{array}$$

$$(X)_n \longrightarrow \begin{array}{c} H \\ \downarrow \\ R^2 \end{array}$$

$$(1)$$

in which n, Q, X, R^1 and R^2 have the meanings given in the description, to two processes for their preparation, to various new intermediates, and to their use as herbicides.

The invention relates to new diarylpyrazolinones, to two processes for their preparation, to various new intermediates, and to their use as herbicides.

It has already been disclosed that certain pyrazolin-5one derivatives such as, for example, 5-(3-methoxy-5 phenyl)-4-methylaminomethylene-2-phenyl-2,4-dihydro-3Hpyrazol-3-one have herbicidal properties (cf. EP-A 274,642). However, the herbicidal action of the pyrazolin-5-one derivatives which are known to date is not always entirely satisfactory.

There have now been found new diarylpyrazolinones of the general formula (I)

$$F_{2}CH-Q \longrightarrow \begin{array}{c} H \\ C-N \\ R^{2} \end{array}$$

$$(X)_{n} \longrightarrow \begin{array}{c} H \\ C-N \\ R^{2} \end{array}$$

in which

- 15 n represents the numbers 0, 1, 2 or 3,
 - represents oxygen or sulphur, Q

- R¹ represents hydrogen or C₁-C₄-alkyl,
- R² represents hydrogen, hydroxyl, amino, or a radical from the series comprising C₁-C₆-alkyl, C₂-C₆-alken-yl, C₂-C₅-alkinyl, C₁-C₆-hydroxyalkyl, C₁-C₄-alkoxy-C₁-C₄-alkyl, C₃-C₆-cycloalkyl-C₁-C₄-alkyl, phenyl-C₁-C₄-alkyl, C₁-C₆-alkoxy, C₃-C₆-alkenyloxy, phenyl-C₁-C₂-alkoxy, C₁-C₆-alkylamino, C₁-C₄-alkylcarbonylamino or di-(C₁-C₄-alkyl)-amino, each of which is optionally substituted by halogen, and
- 10 X represents hydrogen, halogen, or a radical from the series comprising C₁-C₄-alkyl or C₁-C₄-alkoxy, each of which is optionally substituted by halogen, the following compounds disclosed in DE-OS (German Published Specification) 3,941,240, p. 44, 45, 95 and 96 being excepted by disclaimer:

2-phenyl-, 2-(4-fluorophenyl)- and 2-(4-chlorophenyl)-5-(2-difluoromethylthiophenyl)-4-(N-hydroxymethylaminomethylene)-2,4-dihydro-3H-pyrazol-3-one,
2-phenyl-, 2-(4-fluorophenyl)- and 2-(4-chlorophenyl)-5-(3-difluoromethylthiophenyl)-4-(N-hydroxymethylaminomethylene)-2,4-dihydro-3H-pyrazol-3-one,
2-phenyl-, 2-(4-fluorophenyl)- and 2-(4-chlorophenyl)-5-(2-difluoromethylthiophenyl)-4-dimethyl-aminomethylene-2,4-dihydro-3H-pyrazol-3-one as well as 2-phenyl-, 2-(4-fluorophenyl)- and 2-(4-chlorophenyl)-5-(3-difluoromethylthiophenyl)-4-dimethyl-aminomethylene-2,4-dihydro-3H-pyrazol-3-one.

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If appropriate, the compounds of the formula (I) can exist in various stereoisomeric or tautomeric forms. The invention relates to the pure isomers as well as to the mixtures of these isomers. For simplicity's sake, the following text will always refer to compounds of the formula (I), this being understood as meaning the pure isomers as well as the various mixtures of these isomers which are possible.

The new compounds of the general formula (I) are obtained when

(a) in the event that, in formula (I), R^1 and R^2 represent methyl and n, Q and X have the abovementioned meanings,

pyrazolinones of the general formula (II)

in which

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n, Q and X have the abovementioned meanings,

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are reacted with dimethylformamide acetals of the general formula (III)

$$(CH3)2N-CH(OR)2$$
 (III)

in which

- R represents C_1 - C_4 -alkyl or benzyl, if appropriate in the presence of a diluent, or when
 - (b) diarylpyrazolinones of the general formula (Ia)

$$F_2CH-Q$$
 NNQ
 $(X)_n$
 $(X)_n$
 $(X)_n$

in which

10 $\,$ n, Q and X have the abovementioned meanings,

are reacted with amines of the general formula (IV)

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in which

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 R^1 and R^2 have the abovementioned meanings,

if appropriate in the presence of a diluent.

The diarylpyrazolinones of the general formula (I) according to the invention are distinguished by a powerful herbicidal activity.

Surprisingly, the new compounds of the general formula (I) show a considerably better herbicidal action than the previously known pyrazolin-5-one derivatives, which are comparable substances from the point of view of their structure and profile of action.

The invention preferably relates to compounds of the formula (I) in which

- n represents the numbers 0, 1 or 2,
- 15 Q represents oxygen or sulphur,
 - R1 represents hydrogen, methyl or ethyl,
- represents hydrogen, hydroxyl, amino, or represents a radical from the series comprising C_1 - C_5 -alkyl, C_3 - C_5 -alkenyl, C_3 - C_5 -alkinyl, C_1 - C_5 -hydroxyalkyl, C_1 - C_5 -alkoxy- C_1 - C_2 -alkyl, C_1 - C_4 -alkoxy or C_3 - C_4 -alkenyloxy, each of which is optionally substituted

by fluorine and/or chlorine;

or represents a radical from the series comprising C_1-C_6 -cycloalkyl- C_1-C_2 -alkyl, phenyl- C_1-C_2 -alkyl, phenyl- C_1-C_2 -alkoxy, C_1-C_4 -alkylamino, C_1-C_4 -alkyl-carbonylamino or dimethylamino, each of which is optionally substituted by fluorine, chlorine and/cr bromine, and

X represents hydrogen, fluorine, chlorine, bromine or a radical from the series comprising methyl, ethyl, methoxy or ethoxy, each of which is optionally substituted by fluorine and/or chlorine, with the exception of the compounds being excepted by disclaimer.

In particular, the invention relates to compounds of the formula (I) in which

- n represents the numbers 0, 1 or 2,
- Q represents oxygen or sulphur,
- R1 represents hydrogen or methyl,
- R² represents hydrogen, hydroxyl, amino, or represents 20 a radical from the series comprising methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl or tert-butyl, each of which is optionally substituted by fluorine, or represents allyl, propargyl,

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1-methyl-propargyl, 1,1-dimethylpropargyl, hydroxyethyl, hydroxypropyl, methoxyethyl, ethoxyethyl, cyclopropylmethyl, cyclohexylmethyl, cyclohexylethyl, phenylmethyl, phenylethyl, methoxy, ethoxy, propoxy, allyloxy, benzyloxy, methylamino, dimethylamino, acetylamino, propionylamino, butyrylamino or isobutyrylamino, and

X represents hydrogen, fluorine, chlorine or trifluoromethyl, with the exception of the compounds being excepted by disclaimer.

If, for example, 1-(4-fluoro-phenyl)-3-(3-difluoro-methoxyphenyl)-pyrazolin-5-one and dimethylformamide dimethyl acetal are used as starting substances, the course of the reaction in process (a) according to the invention can be outlined by the following equation:

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If, for example, 1-(2-chlorophenyl)-3-(4-difluoromethyl-thiophenyl)-4-dimethylaminomethylene-pyrazolin-5-one and 0-methyl-hydroxylamine are used as starting substances, the course of the reaction in process (b) according to the invention can be outlined by the following equation:

Formula (II) provides a general definition of the pyrazolinones to be used as starting substances in process (a) according to the invention for the preparation of compounds of the formula (I).

In formula (II), n, Q and X preferably, or in particular, have those meanings which have already been mentioned above in connection with the description of the compounds of the formula (I) according to the invention as being preferred, or particularly preferred, for n, Q and X.

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The pyrazolinones of the formula (II) were hitherto unknown from the literature and, being new substances, are also a subject of the present patent application.

The new pyrazolinones of the formula (II) are obtained when aroylacetates of the general formula (V)

$$F_2$$
CH-Q CO-CH₂-CO-OR (V

in which

- Q represents oxygen or sulphur and
- R represents C_1 - C_6 -alkyl, preferably methyl or ethyl,
- are reacted with arylhydrazines of the general formula (VI)

$$H_2N-NH$$
 (VI)

in which

- n represents the numbers 0, 1, 2 or 3 and
- 15 X represents hydrogen, halogen, or a radical from the series comprising C_1-C_4 -alkyl or C_1-C_4 -alkoxy, each of which is optionally substituted by halogen,

at temperatures between -20°C and +80°C, if appropriate

in the presence of a diluent such as, for example, ethanol, and if appropriate in the presence of a reaction auxiliary such as, for example, sodium acetate, and the product is worked up by customary methods (cf. the Preparation Examples).

The arylhydrazines of the formula (VI) are known and/or can be prepared by processes known per se (cf. US Patent 4,411,839; DE-OS (German Published Specification) 1,927,924; Khim. Farm. Zh. 10 (1976), 27-31 - cited in Chem. Abstracts 86: 139926a).

The aroylacetates of the formula (V) were hitherto unknown from the literature and, being new substances, are also a subject of the present patent application.

The new aroylacetates of the formula (V) are obtained when corresponding aroylmalonic diesters of the general formula (VII)

in which

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- Q represents oxygen or sulphur and
- 20 R represents C_1 - C_6 -alkyl, preferably methyl or ethyl, are refluxed with water in the presence of a catalyst

such as, for example, p-toluenesulphonic acid, and the product is then worked up by customary methods (cf. the Preparation Examples).

The aroylmalonic diesters of the formula (VII) were hitherto unknown from the literature and, being new substances, are also a subject of the present patent application.

The new aroylmalonic diesters of the formula (VII) are obtained when aroyl halides of the general formula (VIII)

in which

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- Q represents oxygen or sulphur and
- X represents halogen, in particular fluorine, chlorine or bromine,
- are reacted with malonic diesters of the general formula (IX)

in which

R represents C_1-C_5 -alkyl, preferably methyl or ethyl,

at temperatures between -20°C and +50°C, in the presence of a diluent such as, for example, acetonitrile, in the presence of a reaction auxiliary such as, for example, magnesium chloride, and in the presence of an acid binder such as, for example, triethylamine, and the product is worked up by customary methods (cf. the Preparation Examples).

The aroyl halides of the formula (VIII) are known and/or can be prepared by processes known per se (cf. US Patent Specification 4,832,879; JP 59,181,259 - cited in Chem. Abstracts 102: 113480z; DE-OS (German Published Specification) 2,914,915; US Patent Specification 4,009,208; US Patent Specification 3,960,945; US Patent Specification 3,895,036; Ukr. Khim. Zh. 47 (1981), 871-874 - cited in Chem. Abstracts 95: 186790x).

The malonic diesters of the formula (IX) are known chemicals for synthesis.

Formula (Ia) provides a general definition of the diarylpyrazolinones to be used as starting substances in process (b) according to the invention for the preparation of compounds of the formula (I).

In formula (Ia), n, Q and X preferably, or in particular, have those meanings which have already been mentioned above in connection with the description of the compounds

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of the formula (I) according to the invention as being preferred, or particularly preferred, for n, Q and X.

The starting substances of the formula (Ia) are a subset of the diarylpyrazolinones of the formula (I) according to the invention; they can be prepared by process (a) according to the invention.

Formula (IV) provides a general definition of the amines furthermore to be used as starting substances in process (b) according to the invention.

- In formula (IV), R¹ and R² preferably, or in particular, have those meanings which have already been mentioned above in connection with the description of the compounds of the formula (I) according to the invention as being preferred, or particularly preferred, for R¹ and R².
- The starting substances of the formula (IV) are known chemicals for synthesis.

Processes (a) and (b) according to the invention for the preparation of the new diarylpyrazolinones of the formula (I) are preferably carried out using diluents. Diluents which are suitable for this purpose are all inert organic solvents. These preferably include aliphatic and aromatic, optionally halogenated hydrocarbons such as pentane, hexane, heptane, cyclohexane, petroleum ether, benzine, ligroin, benzene, toluene, xylene, methylene chloride, ethylene chloride, chloroform, carbon

tetrachloride, chlorobenzene and o-dichlorobenzene, ethers such as diethyl ether and dibutyl ether, glycol dimethyl ether and diglycol dimethyl ether, tetrahydrofuran and dioxane, alcohols such as methanol, ethanol and isopropanol, ketones such as acetone, methyl ethyl ketone, methyl isopropyl ketone and methyl isobutyl ketone, esters such as methyl acetate and ethyl acetate, nitriles such as, for example, acetonitrile and propionitrile, amides such as, for example, dimethylformamide, dimethylacetamide and N-methyl-pyrrolidone, and also dimethyl sulphoxide, tetramethylene sulphone and hexamethylphosphoric triamide.

When carrying out process (a) and (b) according to the invention, the reaction temperatures can be varied within a substantial range. In general, the process is carried out at temperatures between 0°C and 100°C, preferably at temperatures between 10°C and 50°C.

Processes (a) and (b) according to the invention are generally carried out under atmospheric pressure. However, it is also possible to carry out the process under increased or reduced pressure.

For carrying out processes (a) and (b) according to the invention, the starting substances required in each case are generally employed in approximately equimolar amounts. However, it is also possible to use one of the two components employed in each case in a larger excess. In general, the reactions are carried out in a suitable

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diluent, and the reaction mixture is stirred for several hours at the temperature required in each case. Working-up is carried out in each case by customary methods (cf. the Preparation Examples).

The active compounds according to the invention can be used as defoliants, desiccants, agents for destroying broad-leaved plants and, especially, as weed-killers. By weeds, in the broadest sense, there are to be understood all plants which grow in locations where they are undesired. Whether the substances according to the invention act as total or selective herbicides depends essentially on the amount used.

The active compounds according to the invention can be used, for example, in connection with the following plants:

Dicotyledon weeds of the genera: Sinapis, Lepidium, Galium, Stellaria, Matricaria, Anthemis, Galinsoga, Chenopodium, Urtica, Senecio, Amaranthus, Portulaca, Xanthium, Convolvulus, Ipomoea, Polygonum, Sesbania, Ambrosia, Cirsium, Carduus, Sonchus, Solanum, Rorippa, Rotala, Lindernia, Lamium, Veronica, Abutilon, Emex, Datura, Viola, Galeopsis, Papaver, Centaurea, Trifolium, Ranunculus and Taraxacum.

Dicotyledon cultures of the genera: Gossypium, Glycine,
Beta, Daucus, Phaseolus, Pisum, Solanum, Linum, Ipomoea,
Vicia, Nicotiana, Lycopersicon, Arachis, Brassica,

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Lactuca, Cucumis and Cucurbita.

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Monocotyledon weeds of the genera: Echinochloa, Setaria, Panicum, Digitaria, Phleum, Poa, Festuca, Eleusine, Brachiaria, Lolium, Bromus, Avena, Cyperus, Sorghum, Agropyron, Cynodon, Monochoria, Fimbristylis, Sagittaria, Eleocharis, Scirpus, Paspalum, Ischaemum, Sphenoclea, Dactyloctenium, Agrostis, Alopecurus and Apera.

Monocotyledon cultures of the genera: Oryza, Zea, Triticum, Hordeum, Avena, Secale, Sorghum, Panicum, Saccharum, Ananas, Asparagus and Allium.

However, the use of the active compounds according to the invention is in no way restricted to these genera, but also extends in the same manner to other plants.

The compounds are suitable, depending on the concentration, for the total combating of weeds, for example on
industrial terrain and rail tracks, and on paths and
squares with or without tree plantings. Equally, the
compounds can be employed for combating weeds in perennial cultures, for example afforestations, decorative
tree plantings, orchards, vineyards, citrus groves, nut
orchards, banana plantations, coffee plantations, tea
plantations, rubber plantations, oil palm plantations,
cocoa plantations, soft fruit plantings and hopfields, in
lawns, turf and pasture-land, and for the selective
combating of weeds in annual cultures.

The compounds of the formula (I) according to the invention are particularly suitable for selectively combating monocotyledon and dicotyledon weeds in monocotyledon and dicotyledon cultures, both by the pre- and the postemergence method.

The active compounds can be converted into the customary formulations, such as solutions, emulsions, wettable powders, suspensions, powders, dusting agents, pastes, soluble powders, granules, suspension-emulsion concentrates, natural and synthetic materials impregnated with active compound, and very fine capsules in polymeric substances.

These formulations are produced in a known manner, for example by mixing the active compounds with extenders, that is liquid solvents and/or solid carriers, optionally with the use of surface-active agents, that is emulsifying agents and/or dispersing agents and/or foam-forming agents.

In the case of the use of water as an extender, organic solvents can, for example, also be used as auxiliary solvents. As liquid solvents, there are suitable in the main: aromatics, such as xylene, toluene, or alkylnaphthalenes, chlorinated aromatics and chlorinated aliphatic hydrocarbons, such as chlorobenzenes, chloroethylenes or methylene chloride, aliphatic hydrocarbons, such as cyclohexane or paraffins, for example petroleum fractions, mineral and vegetable oils, alcohols, such as

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butanol or glycol as well as their ethers and esters, ketones, such as acetone, methyl ethyl ketone, methyl isobutyl ketone or cyclohexanone, strongly polar solvents, such as dimethylformamide and dimethyl sulphoxide, as well as water.

As solid carriers there are suitable: for example ammonium salts and ground natural minerals, such as kaolins, clays, talc, chalk, quartz, attapulgite, montmorillonite or diatomaceous earth, and ground synthetic minerals, such as highly disperse silica, alumina and silicates; as solid carriers for granules there are suitable: for example crushed and fractionated natural rocks such as calcite, marble, pumice, sepiolite and dolomite, as well as synthetic granules of inorganic and organic meals, and granules of organic material such as sawdust, coconut shells, maize cobs and tobacco stalks; as emulsifying and/or foam-forming agents there are suitable: example non-ionic and anionic emulsifiers, polyoxyethylene fatty acid esters, polyoxyethylene fatty alcohol ethers, for example alkylaryl polyglycol ethers, alkylsulphonates, alkyl sulphates, arylsulphonates as well as albumen hydrolysis products; as dispersing agents there are suitable: for example lignin-sulphite waste liquors and methylcellulose.

Adhesives such as carboxymethylcellulose and natural and synthetic polymers in the form of powders, granules or latexes, such as gum arabic, polyvinyl alcohol and polyvinyl acetate, as well as natural phospholipids, such

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as cephalins and lecithins, and synthetic phospholipids, can be used in the formulations. Further additives can be mineral and vegetable oils.

It is possible to use colorants such as inorganic pigments, for example iron oxide, titanium oxide and Prussian Blue, and organic dyestuffs, such as alizarin dyestuffs, azo dyestuffs and metal phthalocyanine dyestuffs, and trace nutrients such as salts of iron, manganese, boron, copper, cobalt, molybdenum and zinc.

The formulations in general contain between 0.1 and 95 per cent by weight of active compound, preferably between 0.5 and 90%.

For combating weeds, the active compounds according to the invention, as such or in the form of their formulations, can also be used as mixtures with known herbicides, finished formulations or tank mixes being possible.

Suitable herbicides for the mixtures are known herbicides such as anilides, such as, for example, diflufenican and propanil; arylcarboxylic acids such as, for example, dichlorpicolinic acid, dicamba and picloram; aryloxy-alkanoic acids such as, for example, 2,4 D, 2,4 DB, 2,4 DP, fluroxypyr, MCPA, MCPP and triclopyr; aryloxy-phenoxy-alkanoates such as, for example, diclofop-methyl, fenoxaprop-ethyl, fluazifop-butyl, haloxyfop-methyl and quizalofop-ethyl; azinones such as, for example,

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chloridazon and norflurazon; carbamates such as, example, chlorpropham, desmedipham, phenmedipham propham; chloroacetanilides such as, for example, alachlor, acetochlor, butachlor, metazachlor, 5 metolachlor, pretilachlor and propachlor; dinitroanilines such as, for example, oryzalin, pendimethalin and trifluralin; diphenyl ethers such as, for example, acifluorfen, bifenox, fluoroglycofen, fomesafen, halosafen, lactofen and oxyfluorfen; ureas such as, for 10 example, chlortoluron, diuron, fluometuron, isoproturon, linuron and methabenzthiazuron; hydroxylamines such as, for example, alloxydim, clethodim, cycloxydim, sethoxydim and tralkoxydim; imidazolinones such as, for example, imazethapyr, imazamethabenz, imazapyr and imazaquin; 15 nitriles such as, for example, bromoxynil, dichlobenil ioxymil; oxyacetamides such as, for mefenacet; sulphonylureas such as, for example, amidosulfuron, bensulfuron-methyl, chlorimuron-ethyl, chlorsulfuron, cinosulfuron, metsulfuron-methyl, nicosulfuron, 20 primisulfuron, pyrazosulfuron-ethyl, thifensulfuronmethyl, triasulfuron and tribenuron-methyl; thiocarbamates such as, for example, butylate, cycloate, diallate, EPTC, esprocarb, molinate, prosulfocarb, thiobencarb and tri-allate; triazines such as, for example, 25 atrazin, cyanazin, simazin, simetryne, terbutryne and terbutylazin; triazinones such as, for example, hexazinone, metamitron and metribuzin; others such as, for aminotriazol, benfuresate, bentazone, cinmethylin, clomazone, clopyralid, difenzoquat, dithiopyr, 30 ethofumesate, fluorochloridone, glufosinate, glyphosate,

isoxaben, pyridate, quinchlorac, quinmerac, sulphosate and tridiphane.

Mixtures with other known active compounds, such as fungicides, insecticides, acaricides, nematicides, bird repellants, plant nutrients and agents which improve soil structure, are also possible.

The active compounds can be used as such, in the form of their formulations or in the use forms prepared therefrom by further dilution, such as ready-to-use solutions, suspensions, emulsions, powders, pastes and granules. They are used in the customary manner, for example by watering, spraying, atomizing or scattering.

The active compounds according to the invention can be applied either before or after emergence of the plants. They can also be incorporated into the soil before sowing.

The amount of active compound used can vary within a substantial range. It depends essentially on the nature of the desired effect. In general, the amounts applied are between 1 g and 10 kg of active compound per hectare of soil surface, preferably between 5 g and 5 kg per ha.

The preparation and use of the active compounds according to the invention can be seen from the following examples.

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Preparation Examples:

Example 1

(Process (a))

A mixture of 6.5 g (20 mmol) of 2-(4-fluorophenyl)-5-(3-difluoromethoxyphenyl)-4-dimethylaminomethylene-2,4-dihydro-3H-pyrazol-3-one, 2.7 g (22mmol) of dimethylformamide dimethyl acetal and 150 ml of toluene is stirred for 2 hours at 20°C. It is then concentrated under a water pump vacuum, the residue is triturated with petroleum ether, and the product which is obtained as crystals is isolated by filtration.

6.9 g (92% of theory) of 2-(4-fluorophenyl)-5-(3-difluoromethoxyphenyl)-4-dimethylaminomethylene-2,4-dihydro-3H-pyrazol-3-one of melting point 103°C are obtained.

Example 2

(Process (b))

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A mixture of 2.8 g (7.5 mmol) of 2-(4-fluorophenyl)-5-(3-difluoromethoxyphenyl)-4— methylaminomethylene-2,4-dihydro-3H-pyrazol-3-one, 50 ml of methanol and 3 ml of a 30% aqueous methylamine solution (10 mmol H_2NCH_3), is stirred for 3 hours at 20°C. It is then concentrated under a water pump vacuum, the residue is triturated with petroleum ether, and the product which has been obtained as crystals is isolated by filtration.

2.4 g (88.5% of theory) of 2-(4-fluorophenyl)-5-(3-difluoromethoxyphenyl)-4-methylaminomethylene-2,4-dihydro-3H-pyrazol-3-one of melting point 187°C are obtained.

Other examples of compounds of the formula (I) which can be prepared analogously to Preparation Examples 1 and 2 and following the general description of the preparation processes according to the invention are those listed in Table 1 below.

$$F_{2}CH-O \qquad \qquad H \qquad R^{1}$$

$$K \qquad N \qquad O \qquad \qquad (I)$$

Table	1:	Exampl	es of	the compoun	ds of the f	ormula (I)
Ex. No.	n	(Posi- tion) Q	R¹	R ²	(Posi- tion) X	Melting point (°C)
3	1	(2-)5	Н	CH ₃	(4-)F	
4	2	(2-)5	снз	СНЗ	(2,4-)F ₂	122
5	0	(3-)0	снз	ОН	-	111
6	1	(2-)5	CH ₃	СНЗ	(4-)CF ₃	93
7	1	(2-)S	Н	СНЗ	(4-)CF ₃	139
8	1	(2-)S	Н	инснз	(4-)F	125
9	1	(2-)S	Н	N(CH ₃) ₂	(4-)F	108
10	1	(2-)5	снз	CH3	(3-)Cl	104
11	0	(2-)5	Н	CH3	-	116
12	1	(2-)5	н	инснз	(4-)CF ₃	137
13	1	(2-)5	н	N(CH ₃) ₂	(4-)CF ₃	107
14	1	(2-)5	CH3	ОН	(4-)CF ₃	118
15	2	(2-)5	н	СНЗ	(2,4-)F ₂	75
16	0	(2-)5	н	инснз	-	
17	О	(2-)5	Н	$N(CH_3)_2$	-	
18	1	(3-)0	Н	снз	(2-)F	126
19	1	(2-)5	н	снз	(3-)Cl	138
20	1	(2-)5	Н	CH3	(4-)Cl	145
21	1	(3-)0	CH3	ОН	(2-)F	78
22	2	(2-)5	снз	ОН	(2,4-)F ₂	141

<u>Table 1</u> - Continuation

Ex. No.	n	(Posi- tion) Q	R¹	R²	(Posi- tion) X	Melting point (°C)
23	1	(2-)s	н	снз	(2-)F	127
24	1	(2-)5	Н	NHCH ₃	(3-)01	88
25	0	(3-)0	Н	снз	-	137
26	1	(2-)5	снз	ОН	(3-)01	147
27	0	(3-)5	Н	CH3	-	79
28	1	(3-)5	снз	CH3	(3-)01	132
29	1	(3-)5	CH3	CH3	(4-)CF ₃	121
30	1	(3-)5	СНЗ	CH3	(3-)F	114
31	1	(3-)5	Н	N(CH3)2	(4-)F	
32	1	(3-)5	н	CH3	(4-)F	105
33	1	(2-)5	снз	ОН	(2-)F	
34	1	(3-)0	снз	ОН	(4-)F	
35	1	(3-)5	снз	ОН	(3-)01	105
36	1	(3-)5	CH3	OH	(3-)F	58
37	1	(3-)5	Н	снз	(3-)01	97
38	1	(3-)8	Н	CH3	(3-)F	92
39	1	(2-)5	н	CH3 -C-C≡CH CH3	(4-)F	99
40	1	(3-)\$	н	CH ³	(4-)CF ₃	127

<u>Le A 28 654</u> - 26 -

Table 1 - Continuation

Ex. No.	n	(Posi- tion) Q	· R¹	R²	(Posi- tion) X	Melting point (°C)
41	1	(3-)5	СНЗ	он	(4-)CF ₃	135
42	1	(3-)S	Н	инснз	(3-)01	
43	1 .	(2-)5	Н	(R-)-CH— H	(4-)F	49
44	1	(2-)5	Н	-CH ₂ C(CH ₃) ₃	(4-)F	105
45	1	(2-)\$	Н	-CH ₂	(4-)F	84
46	1	(2-)5	н	-CH ₂ -C≡CH	(4-)F	158
47	1	(2-)5	Н	C4H9	(4-)F	
48	1	(2-)5	н	(B)-CH	(4-)F	58
49	1	(2-)S	Н	-сн ₂ -сн сн ₃	(4-)F	127
50	1	(2-)5	Н	och3	(4-)F	46
5 1	1	(2-)5	Н	-осн ₂	(4-)F	
52	1	(2-)\$	Н	-сн ₂ сн ₂ ос ₂ н ₅	(4-)F	61
53	1	(2-)S	Н	-OCH-CH3	(4-)F	

Table 1 - Continuation

Ex. $n ext{ (Posi- } R^1 ext{ } R^2$

Ex. No.	n	(Position)	- R ¹	R²	(Posi- tion) X	Melting point (°C)
54	1	(2-)S	Н	-CH ₂ -C-C1	(4-)F	113
5 5	1	(2-)5	Н	-сн ₂ сн ₂ осн ₃	(4-)F	81
56	1	(2-)S	Н	-CH ₃ -CH _{CF3}	(4-)F	45
57	1	(2-)\$	Н	-снс _Э н ₇ сн _З	(4-)F	62
58	1	(2-)5	Н	-0CH ₂ CH=CH ₂	(4-)F	48
59	1	(2-)8	Н	Н	(4-)F	
60	1	(2-)\$	н	-с(сн ₃) ₃	(4-)F	
61	1	(2-)5	н	-CH(CH ₃) ₂	(4-)F	99
62	1	(2-)5	н	-CH ₂ CH(CH ₃) ₂	(4-)F	
63	1	(2-)0	снз	сн _З	(4-)F	120
64	1	(2-)5	н	-со-сн ³	(4-)F	
65	1	(2-)5	Н	-co-ch(ch ₃) ₂	(4-)F	80
66	1	(2-)5	Н	-co-c ₂ H ₅	(4-)F	96
67	1	(2-)0	СНЗ	ОН	(4-)F	154
68	1	(2-)0	Н	СН _З	(4-)F	193
69	0	(3-)0	снз	снз	_	136

Table 1 - Continuation

5	Ex. No.	n	(Posi- tion) Q	R ¹	R ²	(Posi- tion) X	Melting point (°C)
	70	1	(3-)0	CH3	СН	(4-)F	146
	7:	1	(2-)5	снз	СН	(2-)F	124
	72	٥	(3-)0	снз	Н	-	137
	73	1	(2-)5	снз	Н	(2-)F	127
	74	1	(3-)0	CH3	ОН	(2-)F	78
	75	1	(3-)O	снз	н	(2-)F	126

Example (II-1)

To a solution of 4.06 g (25 mmol) of 4-fluorophenyl-hydrazine hydrochloride in 100 ml of ethanol there are added 6.5 g (25 mmol) of ethyl (3-difluoromethoxy-benzoyl)-acetate and 2.05 g (25 mmol) of sodium acetate, and the reaction mixture is stirred for 20 hours at 20°C. It is then concentrated under a water pump vacuum, the residue is stirred with petroleum ether, and the crystalline product is isolated by filtration with suction, washed with water and dried.

7.4 g (92% of theory) of 2-(4-fluorophenyl)-5-(3-di-fluoromethoxyphenyl)-2,4-dihydro-3H-pyrazol-3-one of melting point 114°C are obtained.

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Other compounds of the formula (II) which can be prepared 0103 analogously to Example (II-1) are those listed in Table 2 below.

Ex.	n	(Position)	(Position)	Melting
No.		Q	X	point
(11-2)	1	(2-)S	(4-)F	
(11-3)	1	(3-)s	(4-)F	78
(II-4)	1	(2-)0	(4-)F	
(II-5)	1	(2-)\$	(4-)01	
(11-6)	2	(2-)5	(2,4-)F ₂	
(II-7)	1	(2-)5	(3-)01	
(II-8)	1	(3-)5	(3-)Cl	
(II-9)	1	(3-)S	(4-)CF ₃	
(II-10)	1	(2-)5	(2-)F	
(II-11)	1	(3~)0	(2-)F	
(II-12)	1	(3-)0	(4-)F	
(II-13)	1	(3-)0	н	

Starting substances of the formula (V):

Example (V-1)

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$$\begin{array}{c} & \\ & \\ & \\ \end{array} \\ \text{F}_2 \text{CHO} \\ \end{array} \\ \text{CO-CH}_2 - \text{CCOC}_2 \text{H}_5 \\ \\ \text{F}_2 \text{CHO} \\ \end{array}$$

A mixture of 91.5 g (0.28 mol) of diethyl (3-difluoromethoxybenzoyl)-malonate, 300 ml of water and 3 g of p-toluenesulphonic acid is refluxed for 8 hours. After cooling, the mixture is extracted with methylene chloride, and the organic phase is stirred with saturated sodium hydrogen carbonate solution, dried with sodium sulphate and filtered. The filtrate is concentrated under a water pump vacuum, and the residue is distilled under an oil pump vacuum.

21.2 g (30% of theory) of ethyl (3-difluoromethoxy-benzoyl)-acetate of boiling point 118°C (at 0.01 torr) are obtained.

Starting substances of the formula (VII):

Example (VII-1)

27.4 g (0.29 mol) of magnesium chloride are added in portions to 150 ml of acetonitrile, the internal temperature being kept below 25°C by external cooling with ice/ water. After the mixture has cooled to -10°C, 46.1 g 5 (0.29 mol) of diethyl malonate and 58.1 g (0.58 mol) of triethylamine are added dropwise in succession. After the mixture has been stirred at -10°C for a further 30 minutes, 59.5 g (0.29 mol) of 3-difluoromethoxy-benzoyl chloride, dissolved in 120 ml of acetonitrile, are added 10 dropwise, and the mixture is stirred for 12 hours at 20°C. After 250 ml of 5N hydrochloric acid have been added, the mixture is extracted using methylene chloride, and the organic phase is dried using sodium sulphate and filtered. The solvent is carefully removed from the 15 filtrate by distillation under a water pump vacuum.

92.4 g (97% of theory) of diethyl (3-(difluoromethoxybenzoyl)-malonate as an oily residue of refractive index n_D^{24} : 1.4629 are obtained.

Use Examples:

In the Use Examples which follow, the compound shown below is used as comparison substance:

5-(3-Methoxyphenyl)-4-methylaminomethylene-2-phenyl-2,4-dihydro-3H-pyrazol-3-one (disclosed in EP-A 274,642).

5 Example A

Post-emergence test

Solvent: 5 parts by weight of acetone

Emulsifier: 1 part by weight of alkylaryl polyglycol

ether

- To produce a suitable preparation of active compound, 1 part by weight of active compound is mixed with the stated amount of solvent, the stated amount of emulsifier is added and the concentrate is diluted with water to the desired concentration.
- 15 Test plants which have a height of 5 15 cm are sprayed

with the preparation of the active compound in such a way as to apply the particular amounts of active compound desired per unit area. After three weeks, the degree of damage to the plants is rated in % damage in comparison to the development of the untreated control. The figures denote:

0% = no action (like untreated control)
10 100% = total destruction

In this test, a powerful action against weeds is shown, for example, by the compounds of Preparation Examples 3, 5, 7, 8, 10, 11, 14, 15, 17, 19, 20, 26, 27, 32, 33, 36, 38, 40, 52, 55, 59 and 67, combined with good crop plant compatibility.

Example B

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Pre-emergence test

Solvent: 5 parts by weight of acetone

Emulsifier: 1 part by weight of alkylaryl polyglycol

20 ether

To produce a suitable preparation of active compound, 1 part by weight of active compound is mixed with the stated amount of solvent, the stated amount of emulsifier is added and the concentrate is diluted with water to the

desired concentration.

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Seeds of the test plants are sown in normal soil and, after 24 hours, watered with the preparation of the active compound. It is expedient to keep constant the amount of water per unit area. The concentration of the active compound in the preparation is of no importance, only the amount of active compound applied per unit area being decisive. After three weeks, the degree of damage to the plants is rated in % damage in comparison to the development of the untreated control. The figures denote:

0% = no action (like untreated control)
100% = total destruction

A clearly superior activity compared with the prior art is shown in this test, for example, by the compounds of the following Preparation Examples: 7 and 15.

What is claimed is:

1. A diarylpyrazolinone of the general formula (I)

wherein

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n represents the numbers 0, 1, 2 or 3,

Q represents oxygen or sulphur,

R¹ represents hydrogen or C₁-C₄-alkyl,

R² represents hydrogen, hydroxyl, amino, or a radical from the series comprising C₁-C₅-alkyl, C₂-C₅-alkenyl, C₂-C₆-alkinyl, C₁-C₅-hydroxyalkyl, C₁-C₄-alkoxy-C₁-C₄-alkyl, C₃-C₅-cycloalkyl-C₁-C₄-alkyl, phenyl-C₁-C₄-alkyl, C₁-C₅-alkoxy, C₃-C₅-alkenyloxy, phenyl-C₁-C₂-alkoxy, C₁-C₅-alkyl-amino, C₁-C₄-alkylcarbonylamino or di-(C₁-C₄-alkyl)-amino, each of which is optionally substituted by halogen, and

X represents hydrogen, halogen, or a radical from the series comprising C₁-C₄-alkyl or C₁-C₄-alko-xy, each of which is optionally substituted by halogen, with the exception of the compounds:

5 2-phenyl-, 2-(4-fluorophenyl)- and 2-(4-chlorophenyl)-5-(2-difluoromethylthiophenyl)-4-(Nhydroxy-methylaminomethylene)-2,4-dihydro-3Hpyrazol-3-one, 2-phenyl-, 2-(4-fluorophenyl)-2-(4-chlorophenyl)-5-(3-difluoromethyland 10 thiophenyl)-4-(N-hydroxy-methylaminomethylene)-2,4-dihydro-3H-pyrazol-3-one, 2-phenyl-, 2-(4fluorophenyl) - and 2-(4-chlorophenyl)-5-(2difluoromethylthiophenyl)-4-dimethylaminomethylene-2,4-dihydro-3H-pyrazol-3-one as well as 2-phenyl-, 2-(4-fluorophenyl)- and 2-(4-15 chlorophenyl)-5-(3-difluoromethylthiophenyl)-4dimethylaminomethylene-2,4-dihydro-3H-pyrazol-3-one.

- 2. A diarylpyrazolinone of the general formula (I) according to Claim 1, wherein
 - n represents the numbers 0, 1 or 2,
 - Q represents oxygen or sulphur,
 - R1 represents hydrogen, methyl or ethyl,
 - R² represents hydrogen, hydroxyl, amino, or

represents a radical from the series comprising C_1 - C_5 -alkyl, C_3 - C_5 -alkenyl, C_3 - C_5 -alkinyl, C_1 - C_5 -hydroxyalkyl, C_1 - C_2 -alkoxy- C_1 - C_2 -alkyl, C_1 - C_4 -alkoxy or C_3 - C_4 -alkenyloxy, each of which is optionally substituted by fluorine and/or chlorine,

or represents a radical from the series comprising C_1 - C_5 -cycloalkyl- C_1 - C_2 -alkyl, phenyl- C_1 - C_2 -alkyl, phenyl- C_1 - C_2 -alkyl, phenyl- C_1 - C_4 -alkylamino, each of which is optionally substituted by fluorine, chlorine and/or bromine, and

X represents hydrogen, fluorine, chlorine, bromine or a radical from the series comprising methyl, ethyl, methoxy or ethoxy, each of which is optionally substituted by fluorine and/or chlorine, with the exception of the compounds:

2-phenyl-, 2-(4-fluorophenyl)- and 2-(4-chlorophenyl)-5-(2-difluoromethylthiophenyl)-4-(N-hydroxy-methylaminomethylene)-2,4-dihydro-3H-pyrazol-3-one, 2-phenyl-, 2-(4-fluorophenyl)-and 2-(4-chlorophenyl)-5-(3-difluoromethyl-thiophenyl)-4-(N-hydroxy-methylaminomethylene)-2,4-dihydro-3H-pyrazol-3-one, 2-phenyl-, 2-(4-fluorophenyl)- and 2-(4-chlorophenyl)-5-(2-difluoromethylthiophenyl)-4-dimethylaminomethylene-2,4-dihydro-3H-pyrazol-3-one as well

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as 2-phenyl-, 2-(4-fluorophenyl)- and 2-(4-chlorophenyl)-5-(3-difluoromethylthiophenyl)-4-dimethylaminomethylene-2,4-dihydro-3H-pyrazol-3-one.

- 5 3. A diarylpyrazolinone of the general formula (I) according to Claim 1, wherein
 - n represents the numbers 0, 1 or 2,
 - Q represents oxygen or sulphur,
 - R1 represents hydrogen or methyl,
- 10 \mathbb{R}^2 represents hydrogen, hydroxyl, amino, or represents a radical from the series comprising methyl, ethyl, propyl, isopropyl, isobutyl, sec-butyl or tert-butyl, each of which is optionally substituted by fluorine, or 15 represents allyl, propargyl, 1-methyl-propargyl, 1,1-dimethyl-propargyl, hydroxyethyl, hydroxypropyl, methoxyethyl, ethoxyethyl, cyclopropylmethyl, cyclohexylmethyl, hexylethyl, phenylmethyl, phenylethyl, methoxy, 20 ethoxy, propoxy, allyloxy, benzyloxy, methylamino, dimethylamino, acetylamino, propionylamino, butyrylamino or isobutyrylamino, and
- x represents hydrogen, fluorine, chlorine or trifluoromethyl, with the exception of the compounds:

2-phenyl-, 2-(4-fluorophenyl)- and 2-(4-chlorophenyl)-5-(2-difluoromethylthiophenyl)-4-(N-hydroxy-methylaminomethylene)-2,4-dihydro-3H-pyrazol-3-one, 2-phenyl-, 2-(4-fluorophenyl)-and 2-(4-chlorophenyl)-5-(3-difluoromethyl-thiophenyl)-4-(N-hydroxy-methylaminomethylene)-2,4-dihydro-3H-pyrazol-3-one, 2-phenyl-, 2-(4-fluorophenyl)- and 2-(4-chlorophenyl)-5-(2-difluoromethylthiophenyl)-4-dimethylaminomethylene-2,4-dihydro-3H-pyrazol-3-one as well as 2-phenyl-, 2-(4-fluorophenyl)- and 2-(4-chlorophenyl)-5-(3-difluoromethylthiophenyl)-4-dimethylaminomethylene-2,4-dihydro-3H-pyrazol-3-one.

4. A compound according to claim 1, wherein such compound is 2-(4-fluoropheny1)-5-(2-difluorothiomethy1-pheny1)-4-methylaminomethylene-2,4-dihydro-3H-pyrazol-3-one of the formula

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5. A compound according to claim 1, wherein such compound is

2-phenyl-5-(3-difluoromethoxyphenyl)4-(N-methyl-N-hydroxyaminomethylene)-2,4-dihydro-3H-pyrazol-3-one of the formula

6. A compound according to claim 1, wherein such compound is

2-(2,4-difluoropheny1)-5-(2-difluorothiomethy1-pheny1)-4-methy1aminomethylene-2,4-dihydro-3H-pyrazol-3-one of the formula

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7. A compound according to claim 1, wherein such compound is 2-(4-fluoropheny1)-5-(2-difluoromethoxypheny1)-4-(N-methyl-N-hydroxyaminomethylene)-2,4-dihydro-3H-pyrazol-3-one of the formula

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8. A herbicidal composition comprising a herbicidally effective amount of a compound according to claim 1 and a diluent.

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9. A method of combating unwanted vegetation which comprises applying to such vegetation or to a locus from which it is desired to exclude such vegetation a herbicidally effective amount of a compound according to claim 1.

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10. The method according to claim 9 wherein such compound is

2-(4-fluorophenyl)-5-(2-difluorothiomethylphenyl)-4methylaminomethylene-2,4-dihydro-3H-pyrazol-3-one,

2-phenyl-5-(3-difluoromethoxyphenyl)-4-(N-methylN-hydroxyaminomethylene)-2,4-dihydro-3H-pyrazol-3-one,

2-(2,4-difluorophenyl)-5-(2-difluorothiomethylphenyl)4-methylaminomethylene-2,4-dihydro-3H-pyrazol-3-one,

4-methylaminomethylene-2,4-dihydro-3H-pyrazol-3-one, 2-(4-fluorophenyl)-5-(2-difluoromethoxyphenyl)-4-(N-methyl-N-hydroxyaminomethylene)-2,4-dihydro-3H-pyrazol-3-one.

11. A pyrazolinone of the general formula (II)

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wherein '

- n represents the numbers 0, 1, 2 or 3,
- Q represents oxygen or sulphur and
- 5 X represents hydrogen, halogen, or a radical from the series comprising C_1 - C_4 -alkyl or C_1 - C_4 -alkoxy, each of which is optionally substituted by halogen.
 - 12. An aroylacetate of the general formula (V)

wherein

Q represents oxygen or sulphur and

- R represents C₁-C₅-alkyl.
- 13. An arcylmalonic diester of the general formula (VII)

- 5 wherein
 - Q represents oxygen or sulphur and
 - R represents C_1 - C_6 -alkyl.

Fetherstonhaugh & Co., Ottawa, Canada Patent Agents

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